

MARKED-UP COPY OF CLAIMS

1. (Amended) A [laser drilling] method for [multi layered] laser drilling a hole in a multi-layered sheet-like [materials] material, the method comprising:

drilling the [materials] material by at least one laser pulse [trains] having a first energy [that], which generates an inter-layer pull-off force smaller than an inter-layer adhesion force of the multi-layered sheet; and

trimming a shape of the hole by at least one laser [pulses] pulse having a second energy higher than [that of the laser pulse trains] the first energy, the first energy being within a range of approximately 1/7 to 7/25 of the second energy.

2. (Amended) The [laser drilling] method for laser drilling according to claim 1, [drilling and trimming are effected though] further comprising controlling at least one of the first energy and the second energy by changing a laser pulse width.

3. (Amended) The [laser drilling] method for laser drilling according to claim 1, [drilling and trimming are effected through] further comprising controlling at least one of the first energy and the second energy by changing [the] a laser pulse peak value [of laser pulses].